



# Product Change Notification (PCN)

PCN Number	511196	Date Issued	December 28, 2021
Reason for Change	Equipment Transfer, Production Transfer or Rearrangement		
Change Type Description	This letter is to inform you that production of the part(s) identified in this notice is being moved to a different production location. No changes will be made to the product as a result of this move.		
Reason for Short Notice	Special Request		
Assessment of Change	Passed FAI		
Internal Molex Qualification Date	April 23, 2022		
Sample Availability Date (Changed Part)	April 23, 2022		
Planned Implementation Date	May 31, 2022		
Method of Identifying Change	Date code		

RELEASED

**Before Change**

Production plant location change

	Current	After change
<b>Manufacturing location</b>	Molex Kagoshima	Molex Vietnam
<b>Product</b>	Current	No change
<b>Machine/Tooling</b>	Current	No change
<b>Man</b>	Current	Change
<b>Control plan</b>	Current	No change

**After Change**

- Change overview :  
To better serve our customers and to leverage our global manufacturing footprint, Molex will relocate production of the 0.25FPC HGT=1.0 ASSY lines from Japan to Molex Vietnam production facility. The transfer will started in Q1 2022 and target to complete in 2022. Buffer stock and capacity tooling will be built as need to ensure a seamless transfer.
- Product impact :  
No impact to form, fit and function.  
No change in product specification.
- Part number impacted :  
502078-\*\*\*\* (0.25mm PITCH FPC CONN. E/O HGT=1.0 HSG ASSY)
- Qualification report and samples : Available as execution plan.
- Identification :  
For 1<sup>st</sup> lot of production starting by Vietnam plant, Molex will add "P" at the end of Traceability number on the label as signal to recognize product that made by Vietnam.



(Image sample)



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You may address any technical inquiries regarding this PCN by sending E-mail to [pcn\\_coordinator@molex.com](mailto:pcn_coordinator@molex.com) or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:511196**" in the e-mail Subject line for faster response.

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PCN # Molex Part #

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511196 5020783310